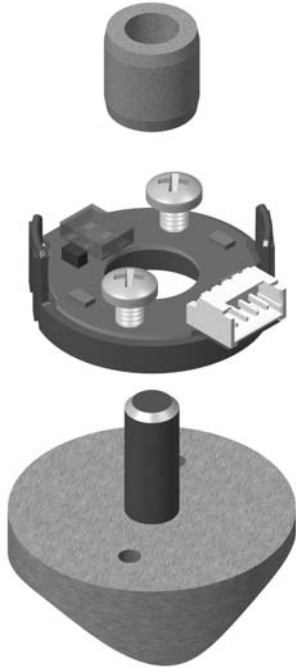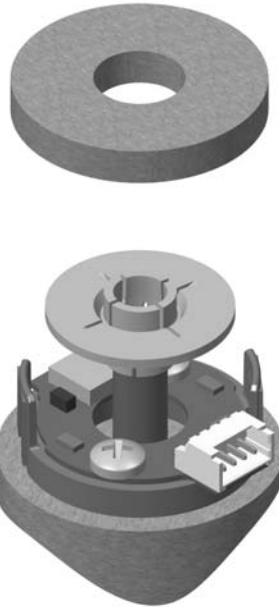# E4P

1. Base Mounting

Place base over shaft. Secure base to mounting surface using two screws.

Transfer Adhesive: Peel off paper backing, place centering tool into center hole of base, slip centering tool onto shaft and slide base and centering tool down onto mounting surface as one piece. Press to form a good bond, then slip centering tool off shaft and continue with standard mounting instructions.

2. Hub Disk Assembly Placement

Place hub disk assembly onto shaft with pattern-side down towards base.

3. Hub Disk Assembly Installation

Position spacer / installation tool onto hub disk assembly. Spacer / installation tool provides an air gap of 0.07" ±0.03". Press down firmly until tool bottoms out on base latching ears.

4. Cover Installation

Place housing (cover) on. With thumb and finger, squeeze ears together to insure that cover fully latches.

Installation Tool HTOOL-E4P

This optional installation tool is intended to be used in high volume applications. The design of the tool allows for an easy grip by assembly personnel. The tool eliminates the need to touch the hub disk assembly, therefore reducing the possibility of contaminating the disk pattern.

To install: Place hub disk assembly on flat surface disk pattern down. Press tool down firmly onto hub until it snaps on. Align tool over shaft, lining up prongs with rivets / screws of **E4P** base. Press down firmly until tool bottoms out. After bottoming out, tilt tool slightly to leave hub disk assembly in place.